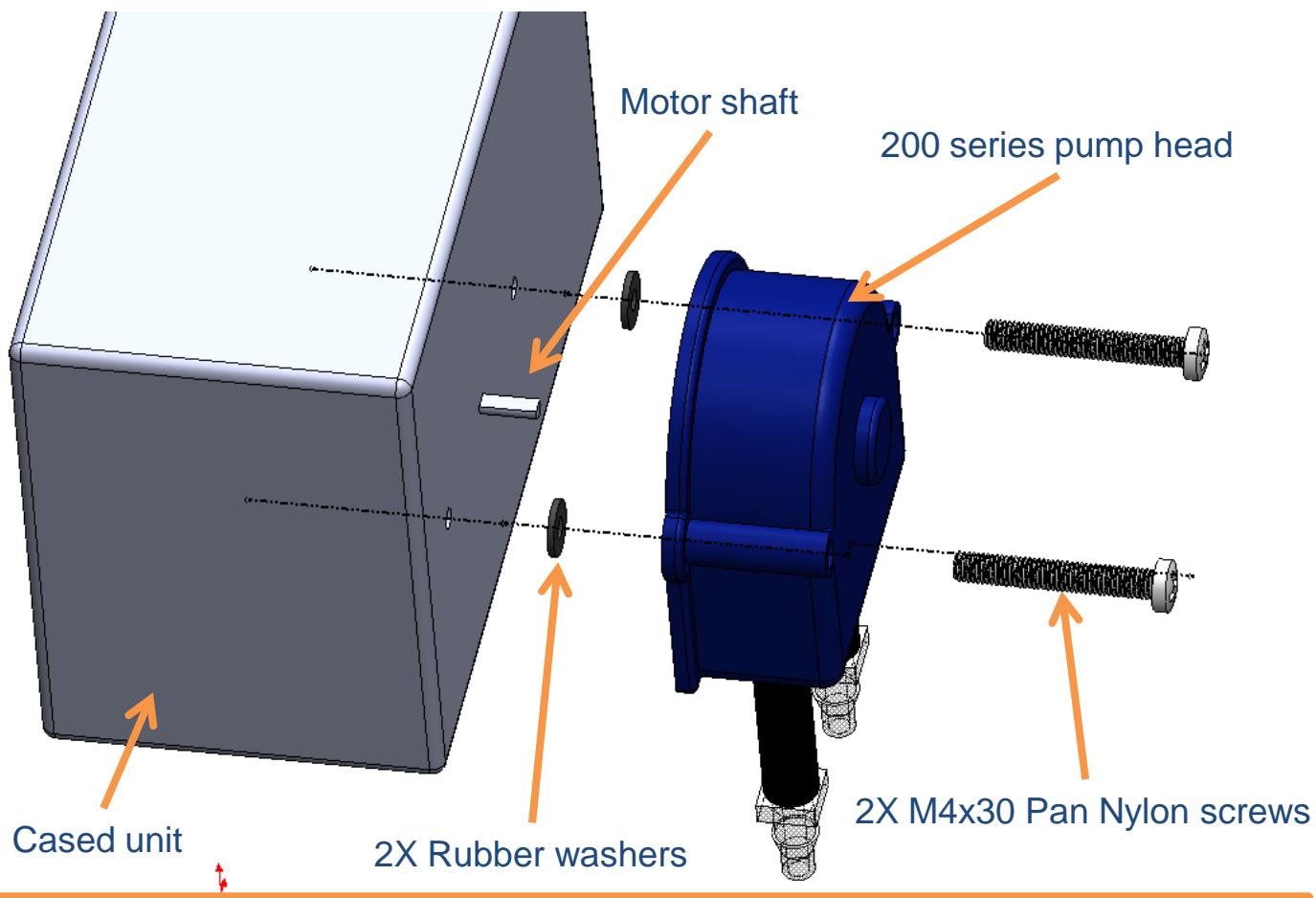


# Changing a 200 series pump head



## Assembly instructions

- Slide pump head onto motor shaft and rotate to align screws holes
- Remove pump head from motor shaft and insert screws through pump head
- Push rubber washers over end of screws, so pump head is between washers and screw heads
- Slide pump head on motor shaft and hand tighten screws on case. Be careful not to over-tighten, merely 'nip up.'

Note: Flat on motor shaft must be aligned with flat on rotor (on rear of pump head)

